



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D412-702-313
Job Sheet 177930



003420

Part No: D412-702-313

Job Qty: 1 ea

MAY 25 2018

Part Name: Harness Assembly



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 5/23/18

Job Tracking No:

Due Date: 6/5/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG REV 5 SHEET 49 IPP Rev:A new issue DD 10.04.30 verified:EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	1 Ea		6/5/18	0.00	0.00	Start Up Small Fab-3		
100	Small Fab	1 pcs		6/5/18	0.00	0.24	Small Fab-6		
110	QC	1 pcs		6/5/18	0.00	0.00	QC5		
120	Packaging	1 pcs		6/5/18	0.00	0.00	Packaging3-2		
130	QC21-FG	1 Ea		6/5/18	0.00	0.00	QC21		

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D3570-2	Bracket	1 Ea (1 ea)	90-Start up Operation	F145461
D4088-043	Shoulder Harness	1 Ea (1 ea)	90-Start up Operation	5036150
MS21042L3	Nut	4 Ea (4 ea)	90-Start up Operation	5054107
MS24694-S50	Screw	4 Ea (4 ea)	90-Start up Operation	5066937
NAS1149D0332J	Washer	4 Ea (4 ea)	90-Start up Operation	5035396

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	D3570-2	1	5	0
	D4088-043	1	3	0
	MS21042L3	4	1,599	0
	MS24694-S50	4	296	0
	NAS1149D0332J	4	2,291	0

Part Specifications

Specifications could not be found.

DQA: _____ Date: _____

WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____ Date : _____	DISPOSITION Rework ☐ Scrap ☐	AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐																																																										
Description W: Dart Aerospace Ltd. 1270 Aberdeen Street Hawkesbury, ON K6A 1K7 CANADA TEL.: 1 613 632-5200 Email: sales@dartaero.com www.dartaerospace.com Container No: S075364 Part: D412-702-313 Job No: 177930 Serial No/Batch: S075364 Revision: Inspector: Date: 05/29/18		MRB (QSI042) Approval Completed By Lead hand / Supervisor Approval Verification QC / QA Coordinator Approval																																																										
<table border="1" style="width:100%; border-collapse: collapse;"> <thead> <tr> <th colspan="4" style="text-align: left; padding: 5px;">Root Cause</th> </tr> </thead> <tbody> <tr> <td style="width:15%;">Environment</td><td style="width:15%;">☐</td> <td style="width:15%;">No Re-verical</td><td style="width:15%;">☐</td> </tr> <tr> <td>Design</td><td>☐</td> <td>Operator</td><td>☐</td> </tr> <tr> <td>Doc/Data</td><td>☐</td> <td>Offset/Setup</td><td>☐</td> </tr> <tr> <td>Equip/Tooling</td><td>☐</td> <td>Supplier</td><td>☐</td> </tr> <tr> <td>Handling/Pre</td><td>☐</td> <td>Training</td><td>☐</td> </tr> <tr> <td>Material</td><td>☐</td> <td>Use for Testing</td><td>☐</td> </tr> <tr> <td>Internal Transport</td><td>☐</td> <td>Poor Information</td><td>☐</td> </tr> <tr> <td>Tribal Knowledge</td><td>☐</td> <td>Rushing</td><td>☐</td> </tr> <tr> <td>LOA</td><td>☐</td> <td>Product Improvement</td><td>☐</td> </tr> <tr> <td>Substation</td><td>☐</td> <td>Process Improvement</td><td>☐</td> </tr> <tr> <td>Past Expiry Date</td><td>☐</td> <td>Manufacturing Process</td><td>☐</td> </tr> <tr> <td>Misidentified</td><td>☐</td> <td>Past Due</td><td>☐</td> </tr> <tr> <td colspan="4" style="padding-top: 10px;"> OTHER : _____ </td> </tr> </tbody> </table>					Root Cause				Environment	☐	No Re-verical	☐	Design	☐	Operator	☐	Doc/Data	☐	Offset/Setup	☐	Equip/Tooling	☐	Supplier	☐	Handling/Pre	☐	Training	☐	Material	☐	Use for Testing	☐	Internal Transport	☐	Poor Information	☐	Tribal Knowledge	☐	Rushing	☐	LOA	☐	Product Improvement	☐	Substation	☐	Process Improvement	☐	Past Expiry Date	☐	Manufacturing Process	☐	Misidentified	☐	Past Due	☐	OTHER : _____			
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